

ULTRASONIC TEST REPORT																																		
<b>REPORT No.:</b> 013223/001-11.002		<b>JOB No.:</b> 287		<b>PAGE No.:</b> 1 of 1																														
<b>ORDER No.:</b> Verbal		<b>TEST DATE:</b> 27/5/11		<b>REPORT DATE:</b> 27/5/11																														
<b>CLIENT:</b> Cleveland Steel Tubes <b>ADDRESS:</b> Dalton Airfield Thirsk		<b>EQUIPMENT TYPE:</b> USK 7 <b>EQUIPMENT SERIAL No.:</b> 4253																																
<b>LOCATION OF ITEM OR TEST:</b> Your Works		<table border="1"> <thead> <tr> <th>PROBE</th> <th>MAKER</th> <th>mm</th> <th>FREQ MHz</th> <th>TYPE</th> <th>No.</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>WK</td> <td>10</td> <td>5</td> <td>CD</td> <td>16981</td> </tr> <tr> <td>45</td> <td>WK</td> <td>10</td> <td>4</td> <td>SMAP</td> <td>858291</td> </tr> <tr> <td>60</td> <td>WK</td> <td>10</td> <td>4</td> <td>SMAP</td> <td>169012</td> </tr> <tr> <td>70</td> <td>WK</td> <td>10</td> <td>4</td> <td>SMAP</td> <td>168025</td> </tr> </tbody> </table>			PROBE	MAKER	mm	FREQ MHz	TYPE	No.	0	WK	10	5	CD	16981	45	WK	10	4	SMAP	858291	60	WK	10	4	SMAP	169012	70	WK	10	4	SMAP	168025
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<b>DESCRIPTION OF ITEM:</b> See Below		<b>COUPLANT:</b> UCA-2M <b>CAL. BLOCKS:</b> V2 <b>REF. BLOCKS:</b> DAC (3mm hole) <b>RANGE:</b> 0-100																																
<b>MATERIAL:</b> Carbon Steel <b>SURFACE COND.:</b> Clean <b>HEAT TREATMENT:</b> N/A <b>TEMPERATURE:</b> Ambient <b>REQUIRED TEST %:</b> See below		<b>REF. SENSITIVITY 0°:</b> 1st BWE to FSH <b>SCAN SENSITIVITY 0°:</b> 2 <sup>nd</sup> BWE to FSH <b>REF. SENSITIVITY SHEAR:</b> DAC <b>SCAN. SENSITIVITY:</b> DAC +10 dB <b>TRANSFER CORRECTION:</b> 2dB																																
<b>TEST STANDARD:</b> BS EN 1714- 1998 <b>PROCEDURE No.:</b> 1700-N-UT-R001		<b>ACCEPTANCE CODE:</b> BS 5135 <b>ACCEPTANCE LEVEL:</b> Table 18 Cat B																																
<b>RESULTS:</b>																																		
Client	Order No	O/D	Thk	%age																														
		711	27.1	100																														
ID	PIPE NO	PIPE NO	CIRC/LONG	ACC / REJ																														
1	113592	142202	Circ	ACC																														
2	124221	124182	.	.																														
3	113547	159652	.	.																														
4A	113599	124167,142397	.	.																														
4B	121996	124167	.	.																														
5	113557	124182	.	.																														
6	113558	142202	.	.																														
<b>INSPECTOR:</b> Ken Stewart <b>CERTIFICATION:</b> PCN <b>CERTIFICATE No.:</b> 103649		<b>APPROVED BY:</b>																																